



( $\varnothing$ 7 5/8)

( $\varnothing$ 6)

(1 1/2)

(46 1/2)

( $\varnothing$ 2.52  
2.42  
THRU.)

4X ( $\varnothing$ 3/4)

SERRATED  
GASKET  
SURFACE

- NOTES:**
1. SOLD TO WORLEY WELDING ONLY.
  2. FOR NON-FLAMMABLE SERVICE ONLY.
  3. AAR APPROVAL NUMBER IS E-162104.

C	GDS	7-27-11	ADDED MARKING PRESSURE NOTE
B	VD	07-14-11	PART # WAS HS3DT465BK, FLANGE WAS HS3DTFL, REV. DESCRIPTION AND NOTES
A	CHL	12-9-09	NEW PART ADDED TO SYSTEM
REV	BY	DATE	DESCRIPTION

<small>UNLESS OTHERWISE SPECIFIED DIMENSIONAL TOLERANCES FRACTIONAL: <math>\pm</math>1/16 X.XX: <math>\pm</math>.03 X.XXX: <math>\pm</math>.015 ANGLE: <math>\pm</math>1° DEBURR ALL SHARP EDGES. ALL MACHINED SURFACES TO HAVE A 125 RMS FINISH UNLESS NOTED OTHERWISE.</small>	DRAWN BY:	VD
	CHECKED BY:	PJG
	PROTOTYPE BY:	VD
	PROTOTYPE DATE:	11/5/2009
	APPROVED FOR PRODUCTION BY:	PJG
	PRODUCTION DATE:	12/9/2009

<b>SALCO PRODUCTS, INC.</b>		
PART NAME: <b>PIPE STUB 3"</b>		
MATERIAL: <b>SALCO PE</b>		
PROJECT #: <b>090428</b>	SHEET #: <b>1 OF 1</b>	SCALE: <b>1:1</b>
DRAWING #: <b>C27706</b>	PART #: <b>HS3PST465BK</b>	

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